



Innovative PVC Systems

-FLEX-

www.prestigediy.com

The FLEX Program...

A Premium System without the Frills!

Installation Instructions Square Columns

(2-Pcs. Plain, Recessed, or Contemporary Column)

Thank you for purchasing a Prestige FLEX Column.

Your Prestige FLEX Column™ has been designed for an easy, straightforward installation. It is recommended that all products are pre-measured before installation to ensure fit around structure. The user is responsible to verify sizes are appropriate.

NOTE: Your Prestige FLEX Column™ is a decorative column only and is NON-LOADBEARING.

Column Components included: Two (2) Panels - Column Shaft

NOTE: Installation Kit and Accent Skirts are sold separately. Some of the component edges may be sharp, so please handle with care.

1. Measure height and cut column shaft 1/4" shorter for expansion/contraction. Cut from one or both ends on square recessed panels to balance reveals, as desired.

- a) Apply adhesive to notched V-groove to form 1st corner.
- b) Pre-glue the second 2-pc folding panel and insert male into female joint using rubber mallet to gently tap on female side.

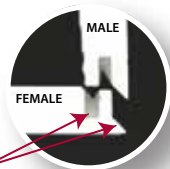
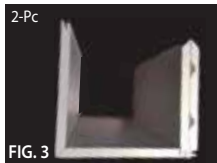
2. Position the 3 sided column around structural post. (FIG. 3)

3. Fold last female corner to complete column. (FIG. 4)

Prestige FLEX Columns are milled for a quick alignment and allow for a Fast, Simple and Easy Installation for any Professional or Do-it-Yourselfer. **Note:** Flex corner skin may be open. This is normal and can be lightly sanded using 150 grit sandpaper after removing blue tape (45 minutes after installation).

For Best Practice when installing, it is recommended to use the optional 2 pcs, 3/4" Squaring Skirt. (FIG. 5)

Visit www.prestigediy.com for interior use of squaring L's *Adhesive Weldon 705



Recessed Column

****Optional Use Adjustable Dividers**
Position where desired and apply adhesive. Tape temporarily until dry. Non-corrosive mechanical fasteners may be used.

6" Accent Skirts available:



Craftsman



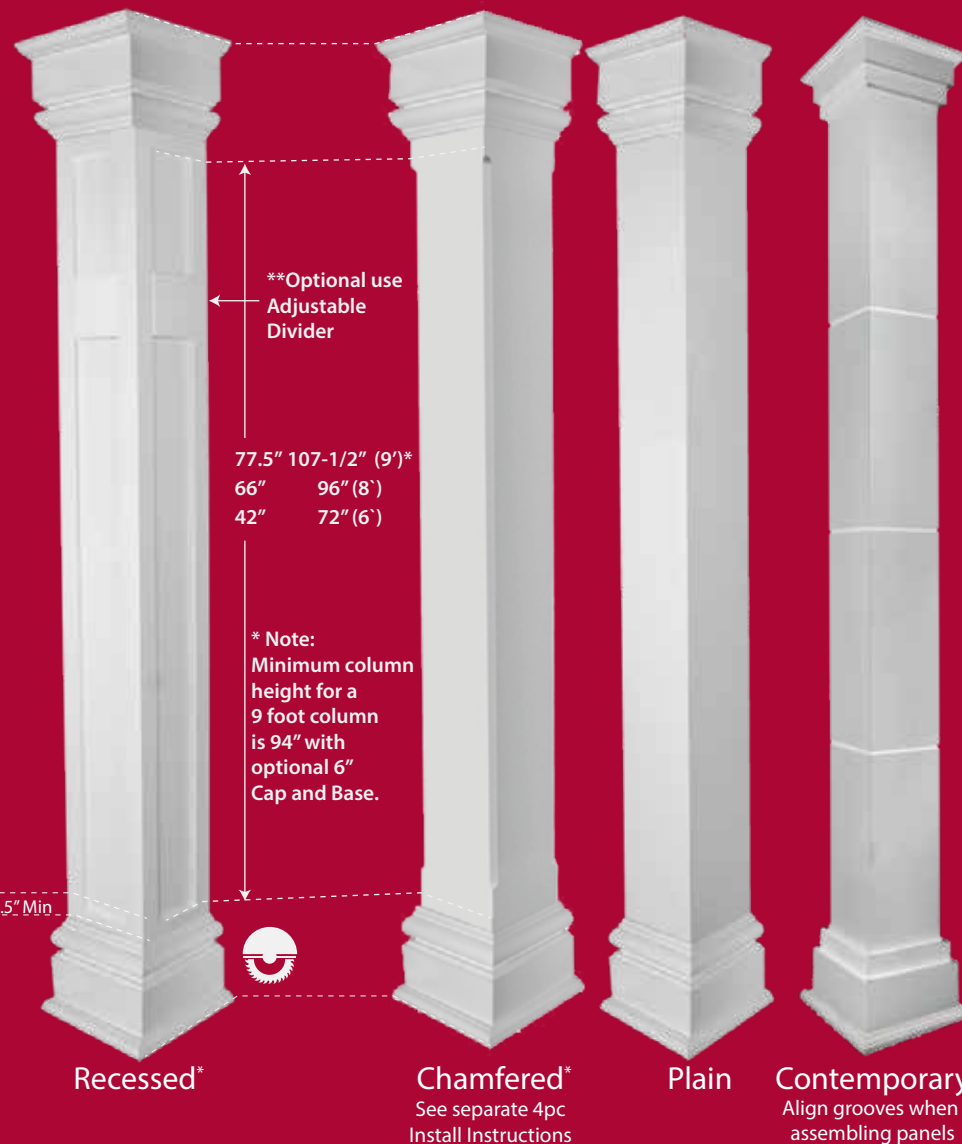
Contemporary



Tuscan



Chamfered



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Installation Instructions

Tapered Columns

(4-Pcs. Column)

Thank you for purchasing a Prestige FLEX Column.

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NOTE: Your Prestige FLEX Column™ is a decorative column only and is NON-LOADBEARING.

Column Components included: Four (4) Panels - Column Shaft

Some of the component edges may be sharp, so please handle with care.
NOTE: Installation Kit and Accent Skirts are sold separately.

1. Measure height and cut column shaft 1/4" shorter for expansion/contraction.

For best practice, only cut panels from the bottom. If purchasing optional Prestige Columns accents, ONLY the bottom accents may be resized for shorter column, not the top.

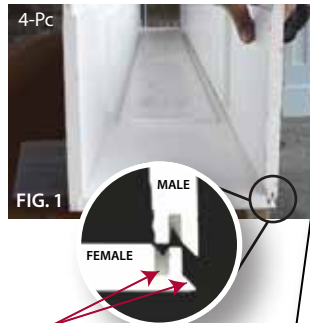
2. Measure from centre level mark, splitting column size for vertical alignment i.e: 8" top - 4" off centre, 12" bottom 6" off centre.

3. Position the 3 sided column around structural post.

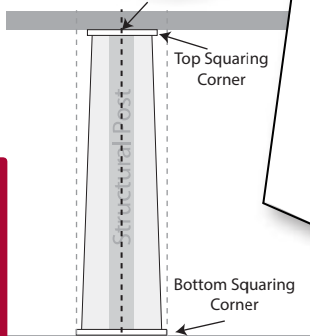
4. Apply WeldOn 705 adhesive and align last column shaft panel into position. Using rubber mallet, tap top final panel to fit tightly. Lightly sand edges using 320 grit sandpaper.

For Best Practice when installing, it is recommended to use the optional 2pc, 3/4" Squaring Skirt. (FIG. 5) Position 1 half of squaring skirt around column and screw into position at the layout mark. Add adhesive to 2nd half and screw into position. Squaring Skirt shall hold column in position and allow for

2 a) Assemble 3 shaft sides, 1 shaft w/female "smart lock" laying on cardboard box apply PVC adhesive down lock joints of either side. (FIG. 1)
2 b) Press a male smart lock shaft into matched female side. Use a rubber mallet to **gently tap** Female lock into Male lock.



*Adhesive Weldon 705
Measure From Centre Point



4 pc. Panels
Tapered - Square



Accent Skirts Installation Instructions

Before you begin your installation, it is recommended that you read these instructions completely. The tape adhesive on the cap and base accent bonds instantly and permanently, so proper positioning is essential to ensure a good fit.

NOTE: For tapered columns, if you cut the bottom column shaft panels, please follow resizing method for installation.

Bottom & Top Accent Skirt - For Square and Tapered Columns

Taper Accent adjustments - see video for detailed instructions.



1 Take adhesive backing off panel #1, #2 and #4 (keep backing on #3 panel to allow for positioning).



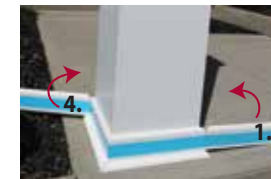
2 Apply WeldOn 705 PVC adhesive to one half of each mitre.



3 Fold #1 and #4 onto the back of #2 and #3, then form a 90 degree corner.



4 Slide #3 skirt against column. Bring #2 into contact with column. Press firmly.



5 Unfold panel #1 and #4 into final position. **NOTE:** Extra blue support tape can be used to hold the last corner together.



6 Bottom skirt is now complete. Repeat steps for top skirt.

Congratulations, your Prestige Column™ should now be complete and ready to enjoy. While painting is not required, your column can be painted a wide variety of colours. For more information, please see the available painted instructions. In some cases exposed cell structure can hold dirt. For optimal appearance painting can be considered.



Scan here to view our installation videos!



Square Columns



Tapered Columns

For installation videos, Warranty and more information visit us at:
<https://prestigedy.com/resources/>



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Installation Instructions Chamfered Columns (4-Pcs. Column)

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NOTE: Your Prestige FLEX Column™ is a decorative column only and is NON-LOADBEARING.

Column Components included: Four (4) Panels - Column Shaft

Some of the component edges may be sharp, so please handle with care.

NOTE: Installation Kit and Accent Skirts are sold separately.

1. Measure height and cut column shaft 1/4" shorter for expansion/contraction. Cut from one or both ends of panels to balance reveals, as desired. Column may be resized to 94" with 6" skirts or smaller without skirts.

- a) Apply WeldOn 705 PVC adhesive to groove on panel 1 Smart-Joint and male tab of panel 2 (Fig. 3)
- b) Insert male tab into groove, and tap end until flush. **Gently tap** tab into groove, starting at one end and working towards the other. Repeat process for panel 3. (Fig. 4)



*Adhesive Weldon 705

2. Position the 3 sided column around structural post.
3. After adding adhesive to the grooves of panel 4, insert the tabs into the grooves and gently tap together with rubber mallet starting at the bottom and working to the top. (Fig. 5)
4. Packing tape can be used to compress the column while the adhesive sets (Approximately 20 minutes). Place the non adhesive side of the tape on the column and wrap the column tightly to hold in place. (Fig. 6)



FIG. 3



FIG. 4



FIG. 5



Note:
Minimum column height for a 9 foot column is 94" with optional 6" Cap and Base.



FIG. 6

For Best Practice when installing, it is recommended to use the optional 2 pc, 3/4" Squaring Skirt. (FIG. 7) Position 1 half of squaring skirt around column and screw into position at the layout mark. Add adhesive to mitre of 2nd half and screw into position. Squaring Skirt shall hold column in position and allow for expansion and contraction. Visit www.prestigedy.com for interior use of squaring L's



FIG. 7



OPTIONAL
2pc. 3/4" Squaring Skirt



Chamfered columns are flatpacked containing 4 panels using the SmartJoint locking system

Accent Skirt Installation Instructions

6" Accent Skirts Available:



Before you begin your installation, it is recommended that you read these instructions completely. The tape adhesive on the cap and base accent bonds instantly and permanently, so proper positioning is essential to ensure a good fit.

Bottom & Top Craftmen Skirt - Ready to Fit Square Column



- 1 Take adhesive backing off panel #1, #2 and #4 (keep backing on #3 panel to allow for positioning).



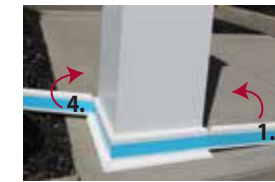
- 2 Apply WeldOn 705 PVC adhesive to one half of each mitre.



- 3 Fold #1 and #4 onto the back of #2 and #3, then form a 90 degree corner.



- 4 Slide #3 skirt against column. Bring #2 into contact with column. Press firmly.



- 5 Unfold panel #1 and #4 into final position. **NOTE:** Extra blue support tape can be used to hold the last corner together.



- 6 Bottom skirt is now complete. Repeat steps for top skirt.



Congratulations, your Prestige Column™ should now be complete and ready to enjoy. While painting is not required, your column can be painted a wide variety of colours. For more information, please see the available painted instructions. In some cases exposed cell structure can hold dirt. For optimal appearance painting can be considered.

For installation, Warranty and more information visit us at:
<https://prestigedy.com/resources/>